

#13237

FINE LINE  
MFG # 42893



**Edamame Beans**  
**Label - FINE LINE**  
**Pack Size: Bulk and Packages**

**Description:** This product consists of Individually Quick Frozen (IQF) Edamame Beans. The bean must possess a uniform green color outside that is typical of Edamame Beans.

**Workmanship:**  
**Style:** Shall be 40-75mm in length, 2-3 seeds or more per pod.  
**Foreign Material:** Product shall be free from foreign material.  
**Defects:** Total defects not more than 5% by weight. EVM may not exceed 3 unit per 100 ounces. Critical / Serious Blemishes may not exceed 10 units per 100 ounces. Minor/Total blemishes may not exceed 45 units per 100 ounces.

**Container:** Corrugated totes/boxes poly lined.

**Packaging:** No metal fasteners, such as staples, wire ties, wood, etc., may be used. Each container is labeled with the product name, quantity, manufacturer and address, the manufacturer's lot number and/or production code.

**General:** The product shall conform to the requirements of the Federal Food, Drug and Cosmetic Act as amended and any applicable state and local regulatory provisions. The material and workmanship are to be of sound quality and the product prepared under sanitary conditions in accordance with applicable Good Manufacturing Practices.

**Physical Requirements:**  
**Texture, flavor and odor:** Texture must be good and should reflect a Grade A product. Flavor must be clean and fresh and should possess no off-odors. Texture, flavor, and odor should be typical of soybeans.  
**Color:** Shall be green, light to bright, with no yellow or tan colored pods.  
**Variety:** Must be good sound varieties that have similar characteristics.

**Analytical Requirements:**  
**Enzyme Analysis:** Peroxidase negative. Tested by USDA standards and procedures. If applicable.

**Microbiological Requirements:**  
**Aerobic Plate Count:** <100,000 CFU/g  
**Coliform:** <500 CFU/g  
**E.Coli:** <10 CFU/g

**Storage and Shelf Life:** Product may be stored in the frozen state for a period of not more than 24 months from date of initial packing.

Nutrition Facts	
Serving Size 100 grams (100 grams)	
Amount Per Serving	
Calories 110	Calories from Fat 40
% Daily Value*	
Total Fat 5g	7%
Saturated Fat	0%
Trans Fat	
Cholesterol	0%
Sodium 6mg	0%
Total Carbohydrate 10g	3%
Dietary Fiber 5g	19%
Sugars 2g	
Protein 10g	
Vitamin A 0%	Vitamin C 16%
Calcium 6%	Iron 12%
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
	Calories 2,000 2,500
Total Fat	Less than 65g 00g
Sat Fat	Less than 20g 25g
Cholesterol	Less than 300mg 300mg
Sodium	Less than 2,400mg 2,400mg
Total Carbohydrate	300g 375g
Fiber	25g 30g
Calories per gram	
Fat 9	Carbohydrate 4 Protein 4
Ingredients: Edamame, Frozen, Unprepared	

**Country of Origin – USA**

**Grade – Grade A**

Approved by (sign) \_\_\_\_\_ Approved by (print) \_\_\_\_\_ Title \_\_\_\_\_ Date \_\_\_\_\_

20 East Hemstead Street Lexington, NC 27292		Phone (336) 249-8749 Ext 303 Fax (336) 249-7599		calvin@parisfoods.com	
Date of Review:	8/29/15	Reviewed By:	Director of Quality Assurance: Calvin Shaner	Paris Foods Corporation PO Box 121 Trappe, MD 211673	