

Issue Date: 2/10/2014

Finished Good: 4502311

Description: SM BROWN COUNTRY GRAVY MIX 6/1.5#

Regulatory Status: Approved

Ingredient Statement:

SHORTENING POWDER (PARTIALLY HYDROGENATED SOYBEAN OIL, CORN SYRUP SOLIDS, SODIUM CASEINATE, MONO AND DIGLYCERIDES, SODIUM CITRATE, SALT, DIPOTASSIUM PHOSPHATE, SODIUM SILICOALUMINATE, SOY LECITHIN), MODIFIED CORN STARCH, ENRICHED WHEAT FLOUR (WHEAT FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), MALTODEXTRIN, SALT, MONOSODIUM GLUTAMATE, ONION POWDER, CARAMEL COLOR, FLAVOR {HYDROLYZED SOY PROTEIN, AUTOLYZED YEAST EXTRACT, CHICKEN FLAVOR, HYDROLYZED CORN PROTEIN, CHICKEN FAT, SILICON DIOXIDE (ANTI-CAKING AGENT)}, FLAVOR (MALTODEXTRIN, YEAST EXTRACT, NATURAL FLAVOR, HYDROLYZED CORN GLUTEN), SPICES, EXTRACTIVES OF TURMERIC, SULFITES.

Status: Active

Organoleptic Characteristics

Appearance, Physical Description	Reasonably match a standard
Aroma, Odor Description	Fresh flour, onion, meat
Color - Visual	Brown with visible spice
Taste - Flavor Profile	Savory with onion background

Physical Characteristics

Chemical Characteristics

Salt - %	6.8 - 8.8 GM/100GM
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Analytical Method

DiCromat

Shelf Life and Storage

Shelf Life: 365 days

Store under cool, dry conditions. Typically product is sensitive to excess heat and light. Inventory should be maintained on a FIFO basis and handled in accordance with Good Manufacturing practices (GMP's) to assure that product quality is not diminished. An effective stored grain product integrated pest control program is necessary to eliminate pests and potential for pest activity. Southeastern Mills, Inc. cannot be held responsible for product stored or held in primary, outside, or third party facilities that do not incorporate a certified stored grain pest control program.

333 Old Lindale Road | Rome, GA 30161 | 706-291-6528 | www.semills.com
2355 E. Francis Street | Ontario, CA 91761 | 909-923-4733



Packaging:

Case Description:

Bags in a heat sealed Case

Palletizing

16 x 10 Layers = 160 Case/ Pallet

Net Weight / Case: 9 Lbs.

Pallet: 48 x 40 x 74.5 in.

Gross Weight / Case: 10.5 Lbs.

Case Cube: 0.454 cu. ft.

Production Information on Label

Code Date Type: Gregorian code date style

Code Date Example: BEST BY: MMM/DD/YY (one year exp.)

This technical data and related information are provided for informational purposes only. While the information is based on laboratory evaluation and every reasonable effort is made to ensure that the information is current and correct, Southeastern Mills makes no guarantee of any kind regarding its accuracy. This information should not be relied upon as your sole source of information concerning the suitability of this product for your use or the composition or labeling of your finished product. This information is provided without warranty of any kind, whether express or implied, including but not limited to, the implied warranty of fitness for a particular purpose.

450231101 SM BROWN COUNTRY GRAVY MIX 6/1.5#

Nutrient	Per 100g	Per 9.75g
Basic Components		
Calories (kcal)	443.73	43.26
Calories from fats (kcal)	200.94	19.59
Calories from saturated fats (kcal)	50.61	4.93
Fat - Total (gm)	22.33	2.18
Saturated fat (gm)	5.62	0.55
Trans fatty acid (gm)	11.24	1.10
Polyunsaturated fat (gm)	0.87	0.08
Monounsaturated fat (gm)	0.35	0.03
Cholesterol (mg)	0.18	0.02
Carbohydrates (gm)	57.92	5.65
Dietary Fiber (gm)	0.80	0.08
Soluble Fiber (gm)	0.00	0.00
Insoluble Fiber (gm)	0.00	0.00
Sugars (gm)	3.82	0.37
Other Carbohydrates (gm)	53.30	5.20
Protein (gm)	2.78	0.27
Ash (gm)	9.17	0.89
Moisture - Water (gm)	5.66	0.55
Vitamins		
Vitamin A (IU)	1.80	0.18
Vitamin C (mg)	0.24	0.02
Vitamin D (IU)	0.00	0.00
Vitamin E (IU)	0.01	0.00
Vitamin B1 - Thiamin (mg)	0.00	0.00
Vitamin B2 - Riboflavin (mg)	0.01	0.00
Vitamin B3 - Niacin (mg)	0.06	0.01
Folate (mcg)	0.04	0.00
Vitamin B12 (mcg)	0.00	0.00
Biotin (mcg)	0.00	0.00
Pantothenic acid (mg)	0.00	0.00
Minerals		
Sodium (mg)	3,371.06	328.68
Potassium (mg)	49.93	4.87
Calcium (Ca) (mg)	42.73	4.17
Iron (mg)	0.27	0.03
Phosphorus (mg)	11.85	1.16
Zinc (mg)	0.01	0.00

The information provided is approximate and derived by calculations based upon available reference data. In the case of vitamins, no attempt is made by us to either preserve vitamin levels during processing or to fortify our products. As with any organic material, there may be some variation in the nutritional composition. The information provided is being supplied to you to aid in your development work, but should not be used solely to determine your nutrient labeling. You may need to analyze for those nutrients as they occur in your final product as required by applicable laws and regulations of the U.S. Food and Drug Administration.

MATERIAL SAFETY DATA SHEET

Southeastern Mills
333 Old Lindale Road
P.O. Box 908
Rome, GA 30162
(706) 291-6528
(800) 334-4468

HAZARDOUS INGREDIENTS

NONE. PRODUCT IS FOR HUMAN CONSUMPTION.

PHYSICAL DATA

BOILING POINT:	NOT APPLICABLE
VAPOR DENSITY (AIR=1.0):	NOT APPLICABLE
WATER SOLUBILITY:	APPROXIMATELY 1-3%
SP. GRAVITY (WATER=1.0):	GREATER THAN 1.0; APPROXIMATELY 1.3

FIRE AND EXPLOSION HAZARD DATA

MIN. EXPLOSION CONC.:	50 mg/liter. DUST EXPLOSIONS ARE POSSIBLE.
FLASH POINT:	GREATER THAN 150 DEG. C (ASTM E502-74).
FIRE FIGHTING:	USE STANDARD FIRE FIGHTING PROCEDURES.
EXTINGUISHING MEDIA:	FOAM, CARBON DIOXIDE, DRY CHEMICALS, OR WATER FOG. DO NOT USE A DIRECT STREAM IF DUST IS FORMED. DUST DISPERSED BY A DIRECT STREAM IN THE PRESENCE OF AN IGNITION SOURCE COULD EXPLODE.

REACTIVITY DATA

STABLE. NO KNOWN REACTIVITY PROBLEMS

HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE.: NONE ESTABLISHED
PERMISSIBLE EXPOSURE LIMITS: 15 mg/m³ TOTAL; 5mg/m³ RESPIRABLE
HEALTH EFFECTS: OSHA PEL SETS LIMITS FOR PARTICULATES NOT OTHERWISE REGULATED (N.O.R.) ACGIH RECOMMENDS THOSE PARTICULATE DUSTS BE TREATED AS NUISANCE DUSTS WHEN THERE IS NO ESTABLISHED TLV AND RECOMMENDS A TLV OF 10mg/m³ OF TOTAL DUST. PERSONS WITH RESPIRATORY PROBLEMS MAY EXPERIENCE REACTIONS WHEN EXPOSED TO MAY EXPERIENCE ALLERGENIC RESPIRATORY REACTIONS AND/OR SKIN IRRITATIONS FROM PROLONGED EXPOSURE. MATERIAL MAY IRRITATE EYES UPON CONTACT. PERSONS DEMONSTRATING RESPIRATORY EFFECTS SUCH AS COUGHING OR AIRWAY IRRITATION SHOULD BE REMOVED FROM EXPOSURE AND MEDICAL ATTENTION SOUGHT IF NEEDED. SMOKERS HAVE AN INCREASED RISK TO RESPIRATORY EFFECTS FROM EXCESSIVE DUST EXPOSURE.

HYGIENIC PRACTICE: REMOVE FROM SKIN BY WASHING WITH SOAP AND WATER. USE APPROVED DUST RESPIRATOR IF EXPOSED TO EXCESSIVE DUST CONCENTRATION

SPILL OR LEAKAGE PROCEDURES

SWEEP OR USE VACUUM TO CLEAN UP SPILLS AND DISPOSE OF MATERIAL IN COVERED CONTAINERS. DO NOT USE ANY PROCEDURE WHICH CAUSES DISPERSION OF DUST INTO THE AIR IF ANY POSSIBILITY OF IGNITION EXISTS. DISPOSE OF AS SPECIFIED BY LOCAL, STATE, OR FEDERAL REGULATIONS.

SPECIAL PROTECTION INFORMATION

USE NIOSH-APPROVED DUST RESPIRATOR IF DUST IS DEVELOPED DURING MATERIAL HANDLING OR USE. LOCAL OR GENERAL VENTILATION MAY BE NECESSARY TO MINIMIZE DUST.

ALLERGENIC AND HYPERSENSITIVE PERSONS SHOULD WASH CONTACTED AREAS WITH SOAP AND WATER AFTER HANDLING.

PRECAUTIONS FOR SAFE HANDLING AND USE

AVOID DISPERSION OF MATERIAL INTO THE AIR TO MINIMIZE EXPLOSION AND HEALTH HAZARDS.

Disclaimer of Liability: The statements contained herein are based on data believed to be reliable but *are not a warranty or guarantee* regarding accuracy of the information, the hazards connected with the use of the material or the results to be obtained from the use thereof. We do not assume any responsibility and expressly disclaim any liability for any use of the material.

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Ingredients

Range %

SHORTENING POWDER (PARTIALLY HYDROGENATED SOYBEAN OIL, CORN SYRUP SOLIDS, SODIUM CASEINATE, MONO AND DIGLYCERIDES, SODIUM CITRATE, SALT, DIPOTASSIUM PHOSPHATE, SODIUM SILICOALUMINATE, SOY LECITHIN)	40-50%
MODIFIED CORN STARCH	15-30%
ENRICHED WHEAT FLOUR (WHEAT FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID)	15-30%
MALTODEXTRIN	5-15%
SALT	5-15%
MONOSODIUM GLUTAMATE	2-5%
ONION POWDER	<2%
CARAMEL COLOR	<2%
FLAVOR (HYDROLYZED SOY PROTEIN, AUTOLYZED YEAST EXTRACT, CHICKEN FLAVOR, HYDROLYZED CORN PROTEIN, CHICKEN FAT, SILICON DIOXIDE (ANTI-CAKING AGENT)	<2%
FLAVOR (MALTODEXTRIN, YEAST EXTRACT, NATURAL FLAVOR, HYDROLYZED CORN GLUTEN)	<2%
SPICES	<2%
EXTRACTIVES OF TURMERIC	<2%
SULFITES	<2%

Country of Origin Report

This is to confirm this product is produced in the United States of America and contains/may contain ingredients from the following countries, continents, or regions:

Australia, Belgium, Brazil, Canada, China, Europe, India, Indonesia, Ireland, Mexico, Netherlands, New Zealand, Thailand, United States of America, Vietnam

HIGHLY CONFIDENTIAL
Proprietary and Confidential Information
of Southeastern Mills, Inc.

Allergen Disclosure Statement and Sensitive Ingredients

Ingredient	Present in the Product?	Present in Facility?	Facility(ies)	Source(s)
Allergens and Sensitizers				
Contains shrimp, prawns, crab, lobster, cray fish, shellfish, or other crustacean	NO	NO		
Contains egg or egg products	NO	YES	SEM	
Contains fish or fish products	NO	NO		
Contains gluten		NO		
Contains milk or milk products	YES	YES	SEM	SODIUM CASEINATE
Contains peanuts or peanut products	NO	NO		
Contains soy, soybeans or soy products	YES	YES	SEM	SOY LECITHIN, HYDROLYZED SOY PROTEIN
Contains tree nuts or coconut	NO	NO		
Contains wheat/related grains - flour, gluten, germ, farina, malt	YES	YES	SEM	ENRICHED WHEAT FLOUR
Contains celery root, leaves, stalk (not ground seed)	NO	YES	SEM	
Contains FD&C colors	NO	YES	SEM	
Contains Clam, Oyster, Scallop, Mussel, Snail, Squid, Octopus, or other mollusk	NO	NO		
Contains added monosodium glutamate	YES	YES	SEM	MONOSODIUM GLUTAMATE
Contains mustard seed or mustard product	NO	YES	SEM	
Contains red pepper or capsicum	NO	YES	SEM	
Contains seeds or seed products	NO	NO		
Contains sulfites greater than 10 ppm	YES	YES	SEM	CARAMEL COLOR 24PPM

To the best of Southeastern Mills' knowledge, the above information is true and complete.

Dan Stekete

Director of Regulatory

Facility Locations:

SEM = Southeastern Mills, 100 East 1st Ave, Rome, GA 30161

2/10/2014